

(19)



Europäisches Patentamt

European Patent Office

Office européen des brevets



(11)

EP 0 702 682 B1

(12)

EUROPEAN PATENT SPECIFICATION

(45) Date of publication and mention
of the grant of the patent:
14.03.2001 Bulletin 2001/11

(51) Int Cl.7: **C07D 473/00**

(86) International application number:
PCT/GB94/01245

(21) Application number: **94917117.7**

(87) International publication number:
WO 94/29311 (22.12.1994 Gazette 1994/28)

(22) Date of filing: **09.06.1994****(54) PROCESS FOR THE PREPARATION OF AMINO ACID ESTERS OF NUCLEOSIDE ANALOGUES****VERFAHREN ZUR HERSTELLUNG VON AMINOSÄUREESTER VON NUKLEOSID ANALOGEN****PROCEDE DE PREPARATION D'ESTER AMINOACIDE D'UN ANALOGUE DE NUCLEOSIDE**

(84) Designated Contracting States:
**AT BE CH DE DK ES FR GB GR IE IT LI LU MC NL
PT SE**
Designated Extension States:
SI

(74) Representative: **Cockbain, Julian, Dr. et al**
Frank B. Dehn & Co.,
European Patent Attorneys,
179 Queen Victoria Street
London EC4V 4EL (GB)

(30) Priority: **10.06.1993 GB 9311952**
07.10.1993 GB 9320645

(56) References cited:
EP-A- 0 099 493 EP-A- 0 308 065
EP-A- 0 375 329 EP-A- 0 596 542

(43) Date of publication of application:
27.03.1996 Bulletin 1996/13

(73) Proprietor: **ROLABO SL**
50016 Zaragoza (ES)

(72) Inventor: **JACKSON, William, Paul**
Bromley Kent BR1 2SE (GB)

- **JOURNAL OF MEDICINAL CHEMISTRY** vol. 26, no. 4, April 1983 pages 602 - 604 **LEON COLLA ET AL**
- **CHEMICAL ABSTRACTS**, vol. 117, no. 11, 14 September 1992, Columbus, Ohio, US; abstract no. 103632w, page 28 ;column R ; & **ANTIVIRAL CHEM. CHEMOTHER.** vol. 3, no. 3, 1992 pages 157 - 164

Note: Within nine months from the publication of the mention of the grant of the European patent, any person may give notice to the European Patent Office of opposition to the European patent granted. Notice of opposition shall be filed in a written reasoned statement. It shall not be deemed to have been filed until the opposition fee has been paid. (Art. 99(1) European Patent Convention).

EP 0 702 682 B1

Description

[0001] The present invention relates to an improved process for the preparation of amino acid esters of nucleoside analogues.

[0002] Nucleoside analogues constitute an important class of drugs useful predominantly for their anti-viral activity. Their major therapeutic effect thus stems from their ability to interfere with viral nucleic acid metabolism, notably DNA or RNA replication. A great number of nucleoside analogues have been described and many have found clinical application in treating a variety of viral infections. Thus acyclovir (9-(2-hydroxyethoxymethyl)guanine) and BW 882C are particularly useful against Herpes virus (see e.g. Schaeffer et al., *Nature* 272 583-585, 1978) whereas AZT (azidothymidine, zidovudine, retrovir) and more recently ddl (dideoxyinosine) have been proposed, and indeed are used, for the treatment of AIDS and HIV infection.

[0003] Efforts continue to develop new and improved nucleoside analogues and in recent years such efforts have included derivatisation of existing nucleoside analogues to improve their properties, for example in terms of bioactivity, bioavailability, or to facilitate their formulation, eg. by enhancing water solubility.

[0004] Thus for example amino acid esters of nucleoside analogues have been synthesised. EP-A-308065 and EP-A-99493 of Wellcome describe, respectively, the valine and isoleucine, and glycine and alanine, esters of acyclovir.

[0005] Such amino acid esters are typically synthesized, as described for example in EP-A-303065, through a direct esterification reaction between the free hydroxy group of the nucleoside analogue and the carboxy group of the amino acid. Certain alternative reaction routes however have been described in EP-A-308065.

[0006] The prior art processes described and used are however generally multi-step processes involving for example protection and deprotection stages, and requiring costly reagents. Thus activating and/or coupling reagents (such as DCC and DMAP) are frequently required to achieve the desired reaction, adding both to costs and reaction complexity. A need therefore exists for improved processes for the preparation of amino acid nucleoside analogue esters, which are more economical, quicker and above all simpler to perform. The present invention provides just such a process.

[0007] In one aspect the present invention thus provides a process for the preparation of an amino acid ester (i.e. a mono, di, tri or polyester) of a nucleoside analogue, said process comprising reacting a nucleoside analogue having an esterifiable hydroxy group in its linear or cyclic ether moiety, with an optionally ring-carbon substituted 2-oxa-4-azacycloalkane-1,3-dione.

[0008] Naturally occurring nucleosides have two components, a nitrogen-containing purine or pyrimidine ring structure, linked to a sugar ring of ribose or deoxyribose. Such nucleosides form the building blocks of DNA and RNA and are thus recognised by and interact with DNA/RNA synthesising enzymes, including the enzymes of infecting viruses. Either or both of the purine/ pyrimidine or sugar components of naturally occurring nucleosides may be altered to create an analogue which is still recognised by the viral machinery but which cannot function as a normal substrate. The nucleoside analogue can thus inhibit enzyme function and/or impair the resulting nucleic acid structure (e.g. by chain termination or base pair mismatching). The term "nucleoside analogue" as used herein covers such analogues.

[0009] In many nucleoside analogues, modification of the "sugar" moiety results in an alteration of the chemical nature of the group such that it can no longer correctly be referred to as a sugar; as used herein "ether moiety" describes the group in the analogue resulting from the sugar group modification, and it may be cyclic (as in AZT, ddl and related analogues), or linear, (as in acyclovir or 9-(1,3-dihydroxy-2-propoxymethyl)guanine, DHPG). Nucleoside analogues are described extensively in the literature, and many are listed for example in Nasr *et al.*, *Antiviral Research* 14, 125-148 (1990) or McGowan *et al.*, *Antiviral Chemotherapy*, Volume 2, 333-345, Ed. Mills and Corely, 1989.

[0010] Preferred for use according to the invention, are nucleoside analogues having cyclic ether groups based on saturated or unsaturated furanose rings as exemplified for example by AZT, BW 882C CS-87 (Azddu, 3'-azido-2,3'-dideoxyuridine), D4T (2',3'-dideoxydideoxythymidine), 3'-deoxy-3'-fluorothymidine (3'-FddT, FLT), 2',3'-dideoxycytidine (ddC), 2',3'-dideoxyinosine (ddl), carbocyclic (2',3'-didehydro-2',3'-dideoxyguanosine) (carbovir, carbocyclic-D4G) and the many others listed in Nasr *et al.* (Supra) or acyclic ether groups such as those of acyclovir, pencyclovir (Smith Kline Beecham), DHPG and related analogues (Nasr *et al.*, Supra).

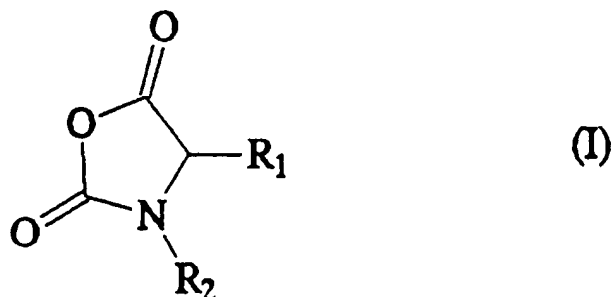
[0011] The optionally ring-carbon substituted 2-oxa-4-aza cycloalkane-1,3-dione reagent can be perceived as a cyclic carbonic acid condensation product of an amino acid, the side chain of the amino acid providing the optional ring carbon substitution, and serves to introduce the amino acid component into the final ester product.

[0012] This process of the invention may be performed in a single step without the need for protection and subsequent deprotection of chemically reactive groups and is thus much simpler and quicker to perform than the previously reported procedures. Furthermore the reagents which are used are sufficiently reactive that coupling/activating agents will generally not be required. The process of the invention thus also has the advantage of greater cost effectiveness (fewer and less costly reagents) and is safer to perform.

[0013] The 2-oxa-4-aza-cycloalkane-1,3-dione is preferably a 4-substituted oxazolidine-2,5-dione and yields α -amino acid ester products, although other compounds falling within the general 2-oxa-4-aza cycloalkane-1,3-dione definition e.g., oxazacyclohexanediones, may be used to produce other eg. β -amino acid, ester products.

[0014] The 4-substituent of the oxazolidine-2,5-dione represents the side chain of the corresponding amino acid and is therefore selected according to the amino acid it is desired to esterify.

[0015] Thus the 2-oxa-4-aza-cycloalkane-1,3-dione may be represented by the formula



wherein R_1 may represent hydrogen, C_{1-4} -alkyl (eg. methyl, isopropyl or isobutyl) or alkenyl group or other amino acid side chains, such as those commonly described in the literature, and R_2 may represent hydrogen or a group $COOR_3$ where R_3 is a benzyl, t-butyl, fluorenylmethyl or an optionally halo (eg. chloro, bromo, fluoro or iodo, especially chloro or bromo) substituted linear or branched C_{1-8} -alkyl group. Conveniently the group R_1 may be selected from among the side-chains of the twenty well known key α -amino acids found in proteins.

[0016] Preferred R_1 groups are non-ionizable, and more preferably are also non-polar. Particularly preferred groups R_1 include hydrogen, methyl, iso-propyl and isobutyl representing respectively the side chains of the α -amino acids glycine, alanine, valine and isoleucine.

[0017] Preferred 2-oxa-4-aza-cycloalkane-1,3-diones are those of formula I wherein R_2 denotes a group $COOR_3$ and R_3 denotes a benzyl group or a t-butyl group. Particularly preferably said group $COOR_3$ is subsequently deprotected.

[0018] Preferably, but not essentially, the optionally ring-carbon substituted 2-oxaazacycloalkanedione reagent is selected so as to introduce an amino acid having the L configuration into the final ester product, although D or DL racemic forms may also be prepared.

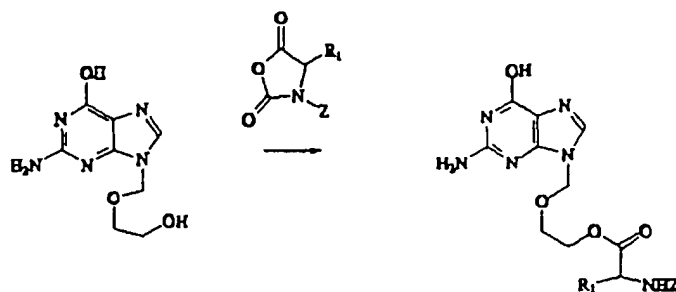
[0019] In particularly preferred embodiments, the process of the invention is effected using acyclovir and an optionally protected oxazacyclopentanedione selected from oxazolidine-2,5-dione and its 4-methyl-, 4-isopropyl- and 4-isobutyl derivatives, yielding respectively the optionally protected glycine, alanine, valine and isoleucine esters of acyclovir. Where the process of the invention leads to protected nucleoside analogue esters, the protecting group is preferably removed by, for example, conventional means. The ester pro-drugs, after such removal of the protecting group, have improved bioavailability over the parent drug (e.g. acyclovir) thereby enabling lower dosages and a less frequent dosing regime to be used in treating viral infections responsive to the drug.

[0020] Generally, the process is carried out in the presence of a solvent in which the nucleoside analogue is at least partially soluble. Thus in the case of acyclovir, N-methyl-pyrrolidinone or dimethylformamide may for example be used.

[0021] The process is conveniently carried out at temperatures between the freezing and boiling points of the reaction mixture, but the preferred temperatures are in the range of 10°C-80°C.

[0022] It will be appreciated that the process of the invention may be used to prepare hitherto undescribed amino acid nucleoside analogue esters

[0023] The invention will now be described by reference to the following Examples in which all parts, ratios and percentages are by weight unless otherwise stated:

Example 1**[0024]**(where Z is $\text{CO}_2\text{CH}_2\text{C}_6\text{H}_5$)

[0025] Acyclovir (1g) is dissolved in 12ml of N-methyl pyrrolidinone at 100-110°C. The solution is cooled to ambient temperature and DMAP (4-dimethyl amino pyridine) (50mg) and Z-valine NCA (N-carboxyanhydride) (1.45g, from propeptide) is added. Carbon dioxide is monitored by use of a gas bubbler. When evolution of gas has ceased, the solvent is removed under high vacuum at 60°C. The residue is treated with 20ml 1M HCl, filtered and the white solid is washed with water. After drying, 2.2g of solid is obtained (theory 2.25) which is about 95 per cent pure by Hc, with the impurity being Z-valine. The material is sufficiently pure for deprotection, or may be crystallised to purify further.

Example 2

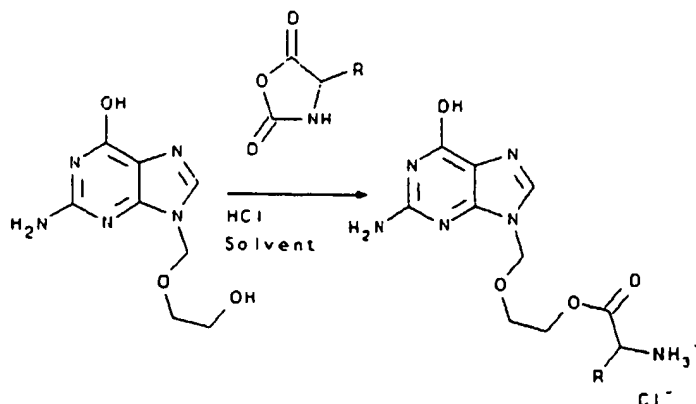
[0026] Acyclovir (1g) is suspended in dry DMF (10ml). DMAP (50mg) and Z-valine NCA (1.45g) is added. The mixture is warmed to 55-60°C until evolution of carbon dioxide has ceased (0.5L) and a clear solution is obtained. The solvent is removed and the residue is treated with 20ml 1M HCl. The solid is filtered and washed with water. After drying, a yield of 1.8 grams is obtained.

Example 3

[0027] Acyclovir (2.36g, 10.5MMole), Z-valine NCA (2.93g, 10MMole) and DMAP (50mg) are mixed in DMF (10ml). The reaction mixture is gradually heated to 55°C. When all evolution of gas has ceased, the mixture is cooled to ambient temperature, the excess acyclovir filtered, and the solvent removed under vacuum. The mixture is treated as in the previous Examples to obtain 4.3 grams of product.

Example 4

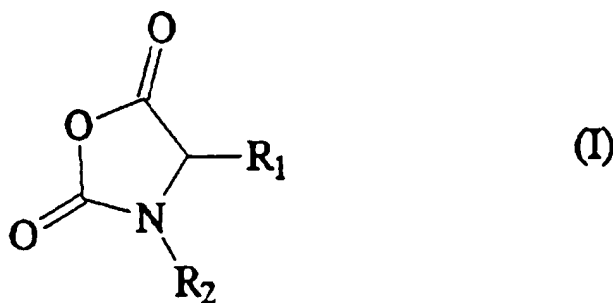
[0028]



[0029] A suspension of acyclovir (2g) is suspended in dry, dimethylformamide (150ml) and warmed to 60°C. At this temperature sufficient volume of a saturated solution of hydrogen chloride in dioxan is added such that 10 equivalents of hydrogen chloride are present. To this mixture is rapidly added 1-2 equivalents of the appropriate 4-substituted oxazolidine-2,5-dione. The reaction is stirred for between 2 and 48 hours while cooling to ambient temperature. Excess hydrogen chloride and dioxan are removed under reduced pressure. The dimethylformamide is removed under higher vacuum and elevated temperature (<60°C) and may be re-used. The residue is taken up in warm aqueous ethanol, filtered to remove unreacted acyclovir (which may be re-used) and the product crystallised by cooling.

Claims

1. A process for the preparation of an amino acid ester of a nucleoside analogue, said process comprising reacting a nucleoside analogue having an esterifiable hydroxy group in its linear or cyclic ether moiety with a 2-oxa-4-aza-cycloalkane-1,3-dione.
2. A process as claimed in claim 1 wherein said 2-oxa-4-aza-cycloalkane-1,3-dione is substituted at a ring carbon.
3. A process as claimed in claim 1 wherein said 2-oxa-4-aza-cycloalkane-1,3-dione is a compound of formula I:

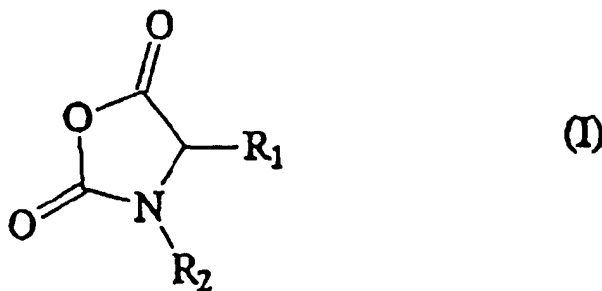


(wherein R_1 denotes a hydrogen atom, a C_{1-4} -alkyl or alkenyl group or an amino acid α -side chain of the protein-forming α -amino acids, and R_2 denotes a hydrogen atom or a group $COOR_3$ where R_3 is benzyl, t-butyl, fluorenylmethyl or an optionally halo-substituted linear or branched C_{1-8} -alkyl group).

4. A process as claimed in claim 3 wherein said 2-oxa-4-aza-cycloalkane-1,3-dione is a compound of formula I, wherein R_1 denotes a hydrogen atom or a methyl, isopropyl or isobutyl group.
5. A process as claimed in claim 3 wherein said 2-oxa-4-aza-cycloalkane-1,3-dione is a compound of formula I, wherein R_2 denotes a group COOR_3 and R_3 denotes a benzyl group.
6. A process as claimed in claim 3 wherein said 2-oxa-4-aza-cycloalkane-1,3-dione is a compound of formula I, wherein R_2 denotes a group COOR_3 and R_3 denotes a t-butyl group.
7. A process as claimed in any one of the preceding claims wherein said group COOR_3 is subsequently deprotected.
8. A process as claimed in any one of the preceding claims wherein said nucleoside analogue is acyclovir.
9. A process as claimed in any one of claims 1 to 7 wherein said nucleoside analogue is DHPG.
10. A process as claimed in any one of claims 1 to 9 wherein a said nucleoside analogue is reacted with a compound having an asymmetric carbon atom whereby to yield said ester containing the amino acid residue in the L-configuration.

Patentansprüche

1. Verfahren zur Herstellung eines Aminosäureesters eines Nukleosidanalogons, wobei man ein Nukleosidanalogon, das in seiner linearen oder cyclischen Ethergruppierung eine veresterbare Hydroxygruppe aufweist, mit einem 2-Oxa-4-aza-cycloalkan-1,3-dion umsetzt.
2. Verfahren nach Anspruch 1, wobei das 2-Oxa-4-aza-cycloalkan-1,3-dion am Ringkohlenstoff substituiert ist.
3. Verfahren nach Anspruch 1, wobei das 2-Oxa-4-aza-cycloalkan-1,3-dion eine Verbindung der Formel I ist:



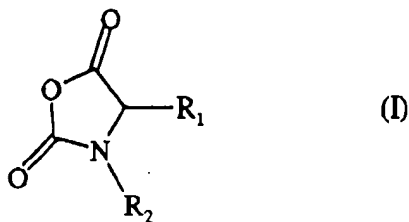
(worin R_1 für ein Wasserstoffatom, eine C_{1-4} -Alkyl- oder -Alkenylgruppe oder eine Aminosäuren- α -Seitenkette proteinbildender α -Aminosäuren steht, und R_2 für ein Wasserstoffatom oder eine Gruppe COOR_3 steht, worin R_3 für Benzyl, t-Butyl, Fluorenylmethyl oder eine gegebenenfalls Halogen-substituierte, lineare oder verzweigte C_{1-8} -Alkylgruppe steht).

4. Verfahren nach Anspruch 3, wobei das 2-Oxa-4-aza-cycloalkan-1,3-dion eine Verbindung der Formel I ist, worin R_1 für ein Wasserstoffatom oder eine Methyl-, Isopropyl- oder Isobutylgruppe steht.
5. Verfahren nach Anspruch 3, wobei das 2-Oxa-4-aza-cycloalkan-1,3-dion eine Verbindung der Formel I ist, worin R_2 für eine Gruppe COOR_3 steht und R_3 eine Benzylgruppe ist.
6. Verfahren nach Anspruch 3, worin das 2-Oxa-4-aza-cycloalkan-1,3-dion eine Verbindung der Formel I ist, worin R_2 für eine Gruppe COOR_3 steht und R_3 eine t-Butylgruppe ist.
7. Verfahren nach einem der vorhergehenden Ansprüche, wobei die Gruppe COOR_3 anschließend entschützt wird.

8. Verfahren nach einem der vorhergehenden Ansprüche, wobei das Nukleosidanalogue Acyclovir ist.
9. Verfahren nach einem der Ansprüche 1 bis 7, wobei das Nukleosidanalogue DHPG ist.
10. Verfahren nach einem der Ansprüche 1 bis 9, wobei das Nukleosidanalogue mit einer Verbindung umgesetzt wird, die ein asymmetrisches Kohlenstoffatom aufweist und der Ester erhalten wird, der den Aminosäurerest in L-Konfiguration enthält.

Revendications

1. Procédé de préparation d'un ester d'acide aminé et d'un analogue de nucléoside, ledit procédé comprenant la réaction d'un analogue de nucléoside ayant un groupe hydroxyle estérifiable dans sa partie éther linéaire ou cyclique avec une 2-oxa-4-aza-cycloalcane-1,3-dione.
2. Procédé selon la revendication 1 où ladite 2-oxa-4-aza-cycloalcane-1,3-dione est substituée au niveau d'un carbone du cycle.
3. Procédé selon la revendication 1 où ladite 2-oxa-4-aza-cycloalcane-1,3-dione est un composé de formule I :



(où R_1 représente un atome d'hydrogène, un groupe alkyle ou alcényle en C_{1-4} ou une chaîne latérale α d'acide aminé des α -aminoacides formant des protéines, et R_2 représente un atome d'hydrogène ou un groupe $COOR_3$ où R_3 est benzyle, t-butyle, fluorénylméthyle ou un groupe alkyle en C_{1-8} linéaire ou ramifié éventuellement halogéné-substitué).

4. Procédé selon la revendication 3 où ladite 2-oxa-4-aza-cycloalcane-1,3-dione est un composé de formule I où R_1 représente un atome d'hydrogène ou un groupe méthyle, isopropyle ou isobutyle.
5. Procédé selon la revendication 3 où ladite 2-oxa-4-aza-cycloalcane-1,3-dione est un composé de formule I où R_2 représente un groupe $COOR_3$ et R_3 représente un groupe benzyle.
6. Procédé selon la revendication 3 où ladite 2-oxa-4-aza-cycloalcane-1,3-dione est un composé de formule I où R_2 représente un groupe $COOR_3$ et R_3 représente un groupe t-butyle.
7. Procédé selon l'une quelconque des revendications précédentes où ledit groupe $COOR_3$ est ensuite déprotégé.
8. Procédé selon l'une quelconque des revendications précédentes où ledit analogue de nucléoside est l'acyclovir.
9. Procédé selon l'une quelconque des revendications 1 à 7 où ledit analogue de nucléoside est le DHPG.
10. Procédé selon l'une quelconque des revendications 1 à 9 où ledit analogue de nucléoside est mis à réagir avec un composé ayant un atome de carbone asymétrique pour produire ledit ester contenant le résidu d'acide aminé dans la configuration L.